

Rocker Lever Assembly - Installation

Use clean engine oil to lubricate the threads and under the heads of the Allen rods. Insert the rods into the passages.



Valve Clearance - Adjustment

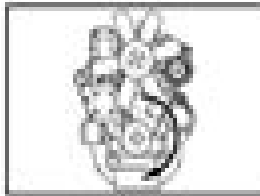
Caution: Adjust the valves when the engine is cold - below 60 °C (140 °F).



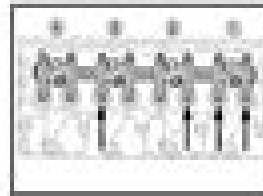
Four-Cylinder Engine

Step 5
Notes

Adjust the clearance for the valves shown in the illustration.
Clearance 0.2 mm (0.010 in.)
Tighten the locknut and repeat the clearance.



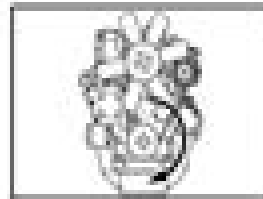
Note: Adjust intake and exhaust clearance in the following firing order by rotating the crankshaft 180 degrees in the normal direction.
(1-4-3-2-4-3-2-1)



Adjust the valve clearance for intake valves No. 1 and No. 2.



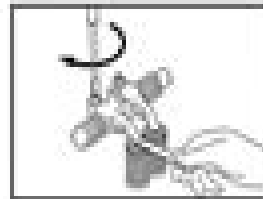
Adjust the valve clearance for exhaust valves No. 1 and No. 2.



Rotate the crankshaft in the normal direction one revolution.

Adjust the valve clearance for intake valves No. 3 and No. 4.

Adjust the valve clearance for exhaust valves No. 3 and No. 4.



Tighten the locknut to secure the adjustment work.

Locknut Torque Value

N·m	lbf·ft	ft·lb
24	1.8	1.7
24	1.8	2.1

Crankshaft and Tappet - Replacement

Disassembly Steps

- Remove the valve covers.
- Remove the push rods.
- Remove the strut ball.
- Remove the crankshaft pulley.
- Remove the gear cover.
- Remove the oil pan.
- Remove the oil pan flange.

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