

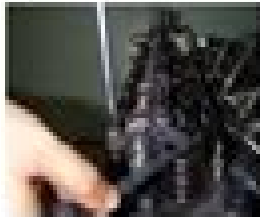
### Rocker Lever Assembly - Installation

Use clean engine oil to lubricate the threads and under the heads of the Allen rods. Insert the rods into the passages.



### Valve Clearance - Adjustment

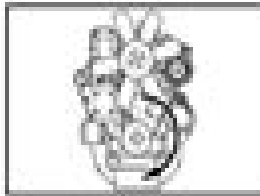
Caution: Adjust the valves when the engine is cold - below 60 °C (140 °F).



### Four-Cylinder Engine

Step 5  
Notes

Adjust the clearance for the valves shown in the illustration.  
Clearance 0.2 mm (0.010 in.)  
Tighten the locknut and repeat the clearance.



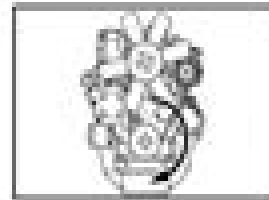
Note: Adjust intake and exhaust clearance in the following firing order by rotating the crankshaft 180 degrees in the normal direction.  
(1-4-3-2-4-3-2-1)



Adjust the valve clearance for intake valves No. 1 and No. 2.



Adjust the valve clearance for exhaust valves No. 1 and No. 2.



Rotate the crankshaft in the normal direction one revolution.

Adjust the valve clearance for intake valves No. 3 and No. 4.

Adjust the valve clearance for exhaust valves No. 3 and No. 4.



Tighten the locknut to secure the adjustment work.

#### Locknut Torque Value

N·m		lbf·ft
24	100	17
24	100	21

### Crankshaft and Tappet - Replacement

#### Disassembly Steps

- Remove the valve covers
- Remove the push rods
- Remove the stroke ball
- Remove the crankshaft pulley
- Remove the gear cover
- Remove the oil pan
- Remove the oil pan flange

# Doosan Forklift Service Manual

**Christian G. Meyer**



## **Doosan Forklift Service Manual:**

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*Operator, Organizational, Direct Support and General Support Maintenance Manual for Truck, Forklift, Electrical, (NSN 3930-01-080-3246).* ,1983      **Operator and Organizational Maintenance Manual for Truck, Lift, Fork, Diesel Engine, Pneumatic Tired Wheels, Rough Terrain, 6,000 Lb. Capacity, 24 Inch Load Center (Anthony Model MLT-6, Army Model MHE 200), NSN 3930-00-903-0900 ....** ,1992      *Operator's, Organizational, Direct Support and General Support Maintenance Manual Including (repair Parts and Special Tools List) for Truck, Forklift, Clean Burn, Diesel Engine Driven, 4,000lb. Capacity, 144" Inch Lift, Pneumatic Tire, MHE 265, Hyster Model H40XL-MIL, NSN 3930-01-172-7891* ,1988      Operation & Maintenance Manual : DL550-5 DOOSAN Corporation,2017      **Technical Manual, Operator and Organizational Maintenance Manual** ,1990      *Operator's, Organizational, Direct Support and General Support Maintenance Manual (including Repair Parts and Special Tools List)* ,1985

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In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is really astonishing. Within the pages of "**Doosan Forklift Service Manual**," an enthralling opus penned by a very acclaimed wordsmith, readers attempt an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve into the book's central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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### **Table of Contents Doosan Forklift Service Manual**

1. Understanding the eBook Doosan Forklift Service Manual
  - The Rise of Digital Reading Doosan Forklift Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Doosan Forklift Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Doosan Forklift Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Doosan Forklift Service Manual
  - Personalized Recommendations
  - Doosan Forklift Service Manual User Reviews and Ratings
  - Doosan Forklift Service Manual and Bestseller Lists

5. Accessing Doosan Forklift Service Manual Free and Paid eBooks
  - Doosan Forklift Service Manual Public Domain eBooks
  - Doosan Forklift Service Manual eBook Subscription Services
  - Doosan Forklift Service Manual Budget-Friendly Options
6. Navigating Doosan Forklift Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Doosan Forklift Service Manual Compatibility with Devices
  - Doosan Forklift Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Doosan Forklift Service Manual
  - Highlighting and Note-Taking Doosan Forklift Service Manual
  - Interactive Elements Doosan Forklift Service Manual
8. Staying Engaged with Doosan Forklift Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Doosan Forklift Service Manual
9. Balancing eBooks and Physical Books Doosan Forklift Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Doosan Forklift Service Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Doosan Forklift Service Manual
  - Setting Reading Goals Doosan Forklift Service Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Doosan Forklift Service Manual
  - Fact-Checking eBook Content of Doosan Forklift Service Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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